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## **Research Article**

## **Full Proceeding Paper**

## **RP-HPLC METHOD DEVELOPMENT AND VALIDATION FOR THE ESTIMATION OF RELATED SUBSTANCES IN BULK FORM OF PRULIFLOXACIN AND SUBSEQUENT DEGRADATION STUDIES**

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## ABSTRACT

 $m{A}$  stability-indicating reversed-phase HPLC method has been developed, optimized and validated for quantitative analysis of degradation products and process impurities of prulifloxacin in the bulk drug. Separation of the drug from possible impurities was achieved by reverse-phase YMC-Pack ODS AQ, 150 x 4.6mm, 5µm particle size column with the mobile phase consisted of A and B, 0.04 M ammonium acetate buffer adjusted to a pH of 3.5 ± 0.05 with acetic acid as solvent A and degassed mixture of 0.04 M ammonium acetate buffer and acetonitrile in the ratio of 80:20 as solvent B, at an flow rate of 0.8 mL/min with UV detection wavelength of 277 nm with 10 µL sample volumes enabled separation of the drug from its degradation products. The retention time of prulifloxacin was found to be 19.04 minutes. The developed method was validated for linearity, accuracy, robustness and system suitability as per guidelines recommended by ICH. Prulifloxacin was subjected to stress conditions such as hydrolysis (acid and base), oxidation (photolysis, and thermal), the stressed samples were analyzed by use of this method. Maximum degradation was observed in acid and base hydrolysis and oxidation. The drug was also susceptible to degradation under photolytic and thermal conditions. The degradation products of PFN were well resolved from main peak thus proving the stability indicating nature of the method. The method developed was suitable for stability indicating nature, in process and quality control analysis which is simple, robust, linear and precise.

KEYWORDS: Prulifloxacin (PFN), Reverse Phase – HPLC, Validation, Degradation.

## **INTRODUCTION**

Antimicrobial activity, efficacy and relative safety of fluoroquinolones have been attractive in the last few years for the treatment of community acquired and nosocomial infections [1]. Prulifloxacin (PFN) is a newer fluoroquinolone broad spectrum antibiotic used for the treatment of complicated and uncomplicated urinary tract infections, whose chemical name is 6-fluoro-1-methyl-7-[4-[5-methyl-2-oxo-1,3-dioxol-4-yl]methyl]-1-piperazinyl]-4-oxo-1H,4H -[1,3]thiazeto[3,2-a]quinolone-3-carboxylic acid Figure 1. It is a lipophilic prodrug of ulifloxacin [2].

According to review of literature, determination of prulifloxacin have been reported in the past such as spectrophotometric method [3], RP-HPLC method [4, 5] and stability indicative assay method [6], degradation studies [7]. Although RP-HPLC method development, validation and degradation for prulifloxacin has been developed but no specific RP-HPLC had been developed for the estimation of relative substances in prulifloxacin and its degradation studies together in bulk form.

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Fig. 1: Chemical Structure of prulifloxacin

The main objective of this work was to develop a new analytical reverse phase HPLC method for PFN. The developed method was validated as per ICH regulatory guidelines and subsequently the degradation of PFN was studied using the same method.

## MATERIALS AND METHODS

## Instrumentation:

Quantitative HPLC was performed using a high performance chromatography (Shimadzu LC-20AT prominence liquid liquid chromatography), auto injector with loop volume of 10 µL, and YMC-Pack ODS AQ 150 x 4.6mm, 5µm Column. The HPLC system was equipped with "Empower 3" software.

## **Chemicals:**

Prulifloxacin was kindly provided by Hetero Labs Ltd., Hyderabad, India. Triethyl amine and methanol of HPLC grade, hydrochloric acid, hydrogen peroxide and sodium hydroxide of GR

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grade, ethanol of AR grade are from Merck Pharmaceuticals Ltd., Mumbai, India. Milli Q purification system was used to get milli Q water.

## Characterization of Prulifloxacin:

*Selection of wavelength:* UV spectra of prulifloxacin solution was scanned at a range of 190-320nm using double beam UV-VIS spectrophotometer Shimadzu UV-1800 using UV probe software to optimize the wave length.

## Preparation of mobile phase:

A 0.04M buffer Ammonium Acetate was prepared by dissolving about 3.08g of solid Ammonium Acetate in 1000 mL of millipore water and pH was adjusted to 4.0  $\pm$  0.05 with acetic acid. The prepared solution was filtered through 0.45µm membrane filter and degassed by sonication and thus taken as Solvent A.

The above prepared buffer and acetonitrile were mixed in the proportion of 80 : 20 v/v and was filtered through 0.22  $\mu m$  nylon membrane filter and degassed by sonication and thus taken as Solvent B.

**Sample Preparation:** A mixture of standard solution was prepared by weighing prulifloxacin and its impurities and dissolving it in diluent containing acetonitrile and methanol in the ratio of 50:50 (v/v).

### Chromatographic Conditions for Prulifloxacin:

Chromatographic separation was achieved on an YMC-Pack ODS AQ reversed phase column (4.6mm × 150) packed with 5 $\mu$ m diameter particles. RP-HPLC separation for PFN was observed at 277 nm and column temperature at 30°C and sample temperature at 5°C were maintained. The flow rate and injection volume were 0.8 mL/min and 10 $\mu$ l, respectively. Gradient program was set as Time per percentage (%) of solution B [T/%]: 0.01/10, 5/10, 45/80, 55/80, 60/10, 65/10. All chromatographic operations were carried out over a run period of 65 minutes.

### System suitability:

The HPLC system was stabilized for 60 minutes by following the chromatographic conditions as described above to get a stable base line. Injections containing of single calibration standard solution was given to check the system suitability parameters like symmetric factor, number of theoretical plates and resolution.

*Method Validation:* The developed method was validated in terms of accuracy, precision, linearity and robustness according to ICH guidelines.

*Forced degradation:* Prulifloxacin was subjected to stressed conditions such as hydrolysis (acid, base), Oxidation, thermal and photolytic, the stressed samples were analyzed.

## **RESULTS AND DISCUSSION**

#### HPLC method development and optimization:

 $\label{eq:constraint} \begin{array}{c} \mbox{The main objective of this study was to develop more specific} \\ \mbox{RP-HPLC} & \mbox{method for PFN to achieve good separation between} \end{array}$ 

prulifloxacin and all its related impurities. The wavelength detection was selected at 277nm as all the relative impurities and prulifloxacin shown maximum absorbance at this wavelength. Resolution, peak symmetry was satisfactory by using the optimized chromatographic conditions.

## System Suitability:

The peak shape of prulifloxacin was found to be symmetric and well separated by its relative components as shown in Figure 2. The theoretical plate count was found to be more than 2000, and retention time was found to be 19.04 for PFN. The system suitability parameters were evaluated from standard chromatograms shown in Figure 2 and results in Table 1.

### Validation Results:

Precision: Precision was performed and % RSD of six replicate injections was determined and observed to be within the acceptable limits. Results are tabulated in Table 2.

*Linearity:* Linearity was performed by using varying concentrations ranging from 0.03 level to 0.15 level of prulifloxacin and its impurities. Linearity graphs were constructed for prulifloxacin and for its impurities by plotting the concentration of PFN versus absorbance. Correlation coefficient was evaluated. The correlation coefficient of all linearity plots was equal to 0.999 as shown in linearity plot Figure 3. The regression equations, slope and intercept were calculated and results were shown in Table 3. Linearity plots for all the related impurities were obtained and are found to be linear.

*Accuracy:* Accuracy of the proposed method was performed and the obtained recovery values indicate the trueness of the method to estimate PFN related impurities. The acceptance criteria are 80-120%. The obtained percent recovery values of PFN and its impurities in Table 4 are in the range of 96.3-114.5% which declares that the method as accurate.

**Robustness:** Robustness study was performed by making variations in chromatographic conditions such as pH and temperature keeping other parameters constant to prove the reliability of the method for PFN. The results of pH variation and temperature are shown in Table 5 and Table 6 respectively.

## Forced degradation studies:

The degradation studies of Prulifloxacin and its impurities indicated that the compound was stable when exposed to thermal, humidity, water hydrolysis and photolytic conditions. Significant degradation was observed upon exposure to acid, base hydrolysis and oxidation conditions. The standard and its impurities were screened from 200 nm to 400 nm and apart from above no other significant impurities were found. It is observed that the proposed method was capable to separate all the process and degradation impurities. Therefore the related compounds of Prulifloxacin by RP-HPLC was proved to be a stability indicative method. The results for solid and liquid state forms of PFN and its impurities shown in Table 7 and Table 8.





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| Peak# | RT    | Area  | Height | Area% | RRT  | Resolution | Name     |
|-------|-------|-------|--------|-------|------|------------|----------|
| 1     | 6.16  | 17861 | 1335   | 17.94 | 0.32 |            | HPFNRC01 |
| 2     | 14.77 | 16650 | 1065   | 16.72 | 0.78 | 22.79      | HPFNRC02 |
| 3     | 19.04 | 22544 | 1381   | 22.64 | 1.00 | 10.22      | PFN      |
| 4     | 23.26 | 14973 | 1010   | 15.04 | 1.22 | 10.23      | HPFNRC03 |
| 5     | 37.98 | 14470 | 904    | 14.53 | 1.99 | 35.87      | HPFNRC04 |
| 6     | 39.41 | 13083 | 503    | 13.14 | 2.07 | 2.55       | HPFNRC05 |
| Total |       | 99581 | 6198   | 100.1 |      |            |          |

Table No. 1: System suitability results

## **Table No. 2: Precision results**

| S. No.  | Area counts |
|---------|-------------|-------------|-------------|-------------|-------------|-------------|
|         | PFN         | HPFNRC01    | HPFNRC02    | HPFNRC03    | HPFNRC04    | HPFNRC05    |
| 1       | 22544       | 17861       | 16650       | 14973       | 14470       | 13083       |
| 2       | 22540       | 17641       | 16529       | 15178       | 14554       | 13171       |
| 3       | 22619       | 17656       | 16689       | 15019       | 14346       | 13350       |
| 4       | 22610       | 17392       | 16546       | 15134       | 14596       | 12921       |
| 5       | 22931       | 17570       | 16682       | 15039       | 14534       | 13024       |
| 6       | 22747       | 17439       | 16740       | 15239       | 14536       | 13047       |
| Average | 22665       | 17593       | 16639       | 15097       | 14506       | 13099       |
| St. dev | 150         | 169         | 84          | 103         | 88          | 147         |
| % RSD   | 0.66        | 0.96        | 0.51        | 0.68        | 0.61        | 1.12        |



Table No. 3: Linearity of PFN Concentration v/s Response

| Concent | tration in % (X axis) | Area   |
|---------|-----------------------|--------|
| 1       | 0.0300                | 6690   |
| 2       | 0.0500                | 11023  |
| 3       | 0.1000                | 22665  |
| 4       | 0.1200                | 28030  |
| 5       | 0.1500                | 33102  |
| Cor     | relation coefficient  | 0.9997 |
|         | Intercept             | 70     |
|         | % Y Intercept         | 0.21   |

## Table No. 4: Accuracy results of PFN

| % Recovery | Accuracy at |             |             |  |  |
|------------|-------------|-------------|-------------|--|--|
|            | 0.05% Level | 0.10% Level | 0.15% Level |  |  |
| H-PFNRC01  | 108.5       | 107.8       | 114.5       |  |  |
| H-PFNRC02  | 99.4        | 100.0       | 103.0       |  |  |
| H-PFNRC03  | 99.5        | 97.9        | 101.5       |  |  |
| H-PFNRC04  | 97.2        | 96.3        | 110.5       |  |  |
| H-PFNRC05  | 103.1       | 100.8       | 105.4       |  |  |

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 Table No. 5: Results of robustness study by variation in pH (by +/- 0.1 unit of initial pH)

 [MSUI: Maximum Single Unknown Impurity TI: Total Impurity]

| Name of the<br>Impurity | Initial pH 3.5<br>Results (%) | pH 3.4<br>Results (%) | Variation | pH 3.6<br>Results (%) | Variation |
|-------------------------|-------------------------------|-----------------------|-----------|-----------------------|-----------|
| H-PFNRC01               | 14.25                         | 12.62                 | 1.63      | 13.14                 | 1.11      |
| H-PFNRC02               | 0.33                          | 0.32                  | 0.01      | 0.32                  | 0.01      |
| H-PFNRC03               | 0.27                          | 0.26                  | 0.01      | 0.26                  | 0.01      |
| H-PFNRC04               | 0.22                          | 0.25                  | 0.03      | 0.24                  | 0.02      |
| H-PFNRC05               | 0.25                          | 0.26                  | 0.01      | 0.25                  | 0.00      |
| MSUI                    | 0.13                          | 0.11                  | 0.02      | 0.15                  | 0.02      |
| TI                      | 15.70                         | 14.01                 | 1.69      | 14.59                 | 1.11      |

From the above Table 5 it can be observed that there was no significant change except in H-PFNRC01. Results were comparable proving that proposed method for PFN was robust.

 Table No. 6: Results of robustness study by variation in temperature (by +/- 2°C of initial temperature)
 [MSUI: Maximum Single Unknown Impurity TI: Total Impurity]

| Name of the<br>Impurity | Initial 40 °C<br>Results (%) | 38 °C<br>Results (%) | Variation | 42 °C<br>Results (%) | Variation |
|-------------------------|------------------------------|----------------------|-----------|----------------------|-----------|
| H-PFNRC01               | 14.25                        | 13.68                | 0.57      | 14.43                | 0.18      |
| H-PFNRC02               | 0.33                         | 0.32                 | 0.01      | 0.32                 | 0.01      |
| H-PFNRC03               | 0.27                         | 0.25                 | 0.02      | 0.25                 | 0.02      |
| H-PFNRC04               | 0.22                         | 0.23                 | 0.01      | 0.23                 | 0.01      |
| H-PFNRC05               | 0.25                         | 0.26                 | 0.01      | 0.26                 | 0.01      |
| MSUI                    | 0.13                         | 0.48                 | 0.35      | 0.35                 | 0.22      |
| TI                      | 15.70                        | 15.61                | 0.09      | 16.48                | 0.78      |

From the above Table 6 it can be observed that there was no significant change. Results were comparable proving that proposed method for PFN was robust.

 Table No. 7: Degradation conditions of PFN and its impurities (solid state)

 [MSUI: Maximum Single Unknown Impurity TI: Total Impurity]

| Name of the<br>Sample | Mother sample<br>(As such) | Thermal sample<br>( at 150 °C) | UV light exposure<br>sample |
|-----------------------|----------------------------|--------------------------------|-----------------------------|
| % of H-PFNRC01        | 0.10                       | 0.07                           | 0.06                        |
| % of H-PFNRC02        | 0.01                       | 0.01                           | 0.01                        |
| % of H-PFNRC03        | ND                         | ND                             | ND                          |
| % of H-PFNRC04        | 0.15                       | 0.15                           | 0.14                        |
| % of H-PFNRC05        | 0.02                       | 0.02                           | 0.01                        |
| % of MSUI             | 0.01                       | 0.01                           | 0.95                        |
| % of TI               | 0.28                       | 0.28                           | 1.20                        |

Table No. 8: Degradation conditions of PFN and its impurities (liquid state)

| Name of the<br>Sample | Mother sample<br>(As such) | Water<br>hydrolysis | Acid<br>hydrolysis | Oxidation | Base<br>hydrolysis | Humidity<br>Exposure solution |
|-----------------------|----------------------------|---------------------|--------------------|-----------|--------------------|-------------------------------|
| % of H-PFNRC01        | 0.10                       | 0.47                | 20.75              | 0.66      | 90.53              | 0.08                          |
| % of H-PFNRC02        | 0.01                       | ND                  | ND                 | 0.01      | ND                 | 0.01                          |
| % of H-PFNRC03        | ND                         | ND                  | 0.01               | ND        | ND                 | ND                            |
| % of H-PFNRC04        | 0.15                       | 0.14                | ND                 | 0.14      | ND                 | 0.15                          |
| % of H-PFNRC05        | 0.02                       | 0.01                | 0.21               | 0.01      | ND                 | 0.01                          |
| % of MSUI             | 0.01                       | 0.03                | 34.10              | 0.10      | 2.69               | 0.01                          |
| % of TI               | 0.28                       | 0.66                | 59.24              | 0.98      | 97.42              | 0.27                          |

The drug underwent mild degradation in all the stressed condition and the degraded peak was found to be well separated from the main peak thus proving the method as the stability – indicating.

## CONCLUSION

**A** RP-HPLC method was developed for the estimation of relative substances in prulifloxacin. The developed method was subjected to validation parameters as per ICH guidelines. By assessing forced degradation studies stability indicating nature was established confirming that the prulifloxacin was free of interferences. Simple, accurate, precise, reliable RP-HPLC method was optimized, developed and validated as per ICH guidelines for the estimation of relative substances in bulk form of prulifloxacin and subsequent degradation studies were performed.

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